

# Make Air Treatment More Healthy And Energy Saving

## **HOLTOP**

### Beijing Holtop Air Conditioning Co., Ltd.

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### **International Marketing Center**

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### MAKE AIR TREATMENT HEALTHIER AND MORE ENERGY-EFFICIENT

Everyone needs to breathe 25,000 times per day, fresh and clean air is essential.

The ultimate pursuit of details, strict requirements for quality.

Pragmatism, Responsibility, Collaboration, Innovation.

Holtop keeps working on providing you with fresh air, clean, intelligent control, comfortable, convenience integrated clean air solutions. Holtop delivers fresh and clean air, just for you healthy breath!

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### **ABOUT HOLTOP**



Well-known domestic manufacturer of healthy, comfortable and energy-saving air handling unit.

Annual output of 200,000 units of fresh air, air conditioning and environmental protection equipment.

Won the title of "Zhongquancun and National High-tech Enterprises" and "Specialized, Special, New and Small Giant Enterprises" Accredited for participating in the compilation of many China national standards, with nearly 100 patent.

Obtained ISO9001, ISO14001, ISO45001 management system certification.

Set up sales and service agencies in major cities across the China, and won the five-star service certification.

Holtop products are available in over 100 countries and regions, delivering high-quality user experience to hundreds of millions of customers worldwide.







Dozens of National Patents Owner



National Standards Participated



World Leading Manufacturer



Zhongguancun & National Hightech Enterprise



Equipment Supplier for Beijing Olympics and The Shanghai World Expo





## **DEVELOPMENT HISTORY**

- During SARS period, Holtop overcame difficulties and won the "Outstanding Contribution Award for Combating SARS" issued by Beijing Municipal
- ► Holtop new 30,000 square metre factory in Haidian District, Beijing, was put into
- Holtop was certified by ISO14001.

2005

- ► Holtop Invited to participate in the compilation of the national standard "Air
- to Air Energy Recovery Device".
- ► Holtop was designated supplier of air heat recovery devices for Shanghai World Expo, and supported heat recovery fresh air devices for Shandong National Games venues.

2009

► Holtop heat recovery device certified by European Eurovent, laving the foundation for the development of overseas markets.

2011

► Holtop participated in compiling the national standard for "Air-to-air heat exchanger unit for unitary ventilation and air conditioning".

2014

- ► Holtop acknowledged as "Zhongguancun High-tech Enterprise"; Holtop signed the first overseas
- large-scale project "Geely Belarus Plant".

2016

Protection Company was recognised as "National High-tech Enterprise"; "Holtop Science and

► Holtop Environmental

Technology Park" was put

2018

Wuhan Square Cabin Hospital. .....

► Holtop acted against the

epidemic by donating fresh air equipment together with Zhong Nanshan Foundation; provided fresh air system for

2020

► Holtop fresh air ventilators and air handling units provide 24-hour service to the Olympic Winter Games.

2022

2003

### 2002

On 27th May, Holtop was founded, and Holtop brand products were put into the market.

#### 2004

► Holtop 5-metre diameter heat recovery wheel put into engineering application.

### 2006

► Holtop self-developed heat recovery air handling unit launched and received a good market response.

2007

### 2008

During the Beijing Olympic Games, 24-hour guarding of the venues Holtop fresh air system, obtained title of "Olympic excellent protection enterprise

### 2010

► Holtop overseas sales and service agencies quantity reached 18, sales network covering the whole country; Obtained the "National Industrial

**Products Production** 

Licence".

### 2012

Holtop Successfully signed a contract with Beijing Benz automobile plant project, realising a major breakthrough of air-conditioning products in the automobile industry.

### 2013

► Holtop whole series of fresh air ventilators obtained the "Energy-saving Certification Engineering".

#### 2015

► Holtop Badaling's production base in Yanqing Park of Zhongguancun, Yanging District was put into operation.

#### 2017

- ► Holtop acknowledged as "National High-tech Enterprise";
- Holtop Forest Oxygen Bar home air conditioning products were released

### 2019

Holtop Self-developed DX heat recovery purification AHU went on sale.

## 2021

► Holtop Company and Holtop Environmental Protection Company were both recognized as "Specialized and New Enterprise" and "Small Giant Enterprise".

### **CRAFTSMANSHIP**

# ANNUAL OUTPUT OF 200,000 SETS OF AIR HANDLING UNIT

Holtop Badaling manufacturing base is located in Yanqing Park, Zhongguancun.

Has international advanced production lines and modern intelligent manufacturing equipment.

Details determine quality, Holtop strive for perfection in every detail, and produce excellent products that meet the quality of Holtop.



Sheet metal workshop



Assembly line for standard



Assembly line of ceiling type air handling unit



Assembly area of combined air handling unit



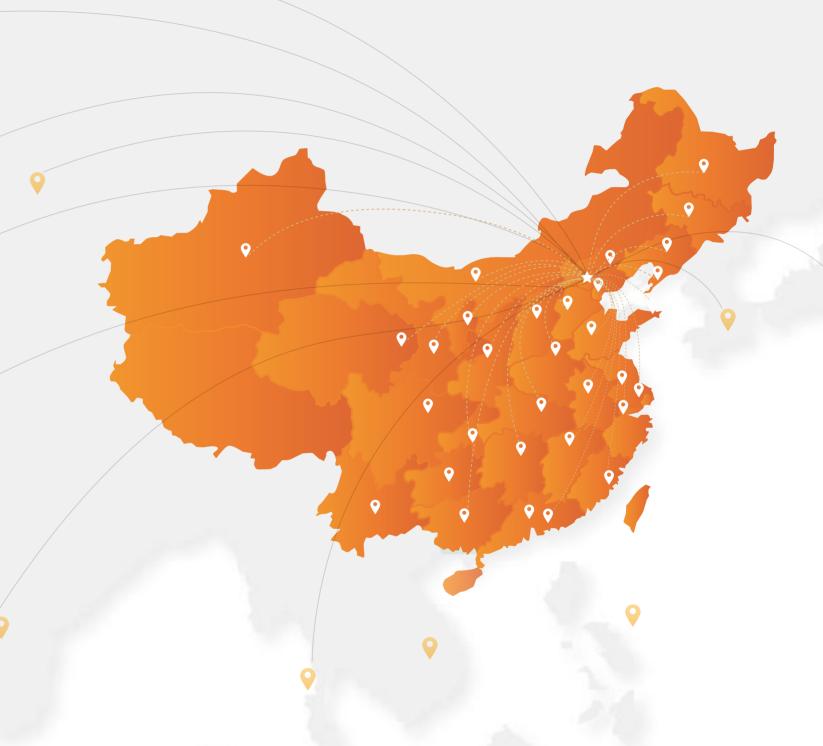
Air conditioning Outdoor unit production line



National certified enthalpy laboratory



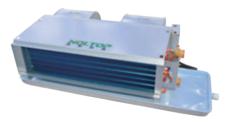
Manufacturing base assembly workshop





## **Fan Coil Unit**

The Holtop fan coil unit (FCU) is a small terminal unit consisting of a heat exchanger (coil) and a fan, designed to generate heating or cooling for a space. FCUs are commonly utilized in HVAC systems across residential, commercial, and industrial buildings. Holtop fan coil units are available in various shapes and sizes, including Cassette (a variant of ceiling unit), and Ducted horizontal(also referred to as Ceiling Concealed).





Ducted Concealed Fan Coil Unit

■ HP - \*\* 1WRSF - D

Cassette Fan Coil Unit

■ HP - \*\* 1KMP

## **Concealed Fan Coil Unit Model Description**



- 1) Holtop HP Series Fan Coil Unit
- 2 Airflow number: 02/03/04/05/06/08/10/12, Rated airflow: 02\*170=340 m³/h, 03\*170=510 m³/h...
- 4) Structural form: "W"-Horizontal, "K"- Cassette, "L"-Vertical
- (5) Chilled/Hot water inlet direction: "L"-left connection, "R"-right connection
- 6 External static pressure: "S"-12Pa, "H"-30Pa, "U"-50Pa, "G"-120Pa
- (7) Return air plenum: (Omitted)-no return air plenum, "F"-back return air plenum / "B"-down return air plenum / "F1"-back return air plenum with primary filter, "B1" down return air plenum with primary filter
- 8 "D"-DC Brushless Motor, "S"-Four Pipe System

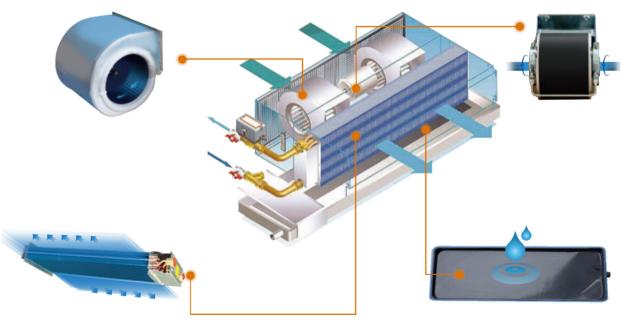
## **FCU Features**

### **Ultra-low Noise**

The fan adopts the forward multi-blade centrifugal impeller and passes the strict dynamic and static balance tests, so that the fan can exert the maximum capacity while reducing the speed and noise.

### Safe & Reliable

The motor adopts high precision and high quality ball bearing, self-lubrication, low noise, long life, high transmission efficiency. The electrode spindle has special anti-corrosion treatment and is durable.



## High Efficiency Heat Exchanger

The heat exchanger adopts high quality copper tubes with unique louver type hydrophilic aluminum fins, and adopts mechanical tube expansion process, which has high heat exchange efficiency and matches the special fan to maximize the capacity of the unit.

### Thermal Insulation

The drain pan is made of one-time process molding, and has a slight sloped bottom structure, the overall spraying treatment and flame-retardant insulation materials are applied to the external to prevent condensation.

### **FCU Features**

### Four Pipe Horizontal Concealed Fan Coil Unit

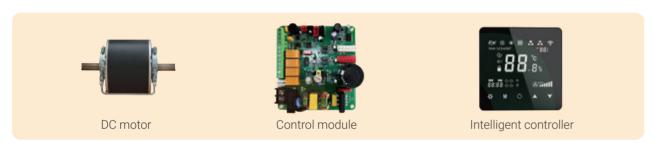
This series of fan coil units are equipped with two groups of cooling and heating coils at the same time, and the two groups of water pipes are connected to chilled water and hot water respectively, so that the cooling and heating can be switched at any time throughout the year, and it is also possible to realize part of the area heating and other areas cooling at the same time.

Each terminal equipment can be freely selected for heating or cooling mode at any time, with no interference between them. Additionally, the areas served by the air-conditioning can independently control their temperature and other parameters, such as humidity...



#### DC Brushless Fan Coil Unit

This series of fan coil units adopt DC brushless motor, which greatly reduce energy consumption compared with the conventional units and also realize stepless speed control of fan coil units, and the performance of DC motor is greatly improved compared with the common AC motor, so the DC brushless fan coil has the characteristics of energy saving and comfort.

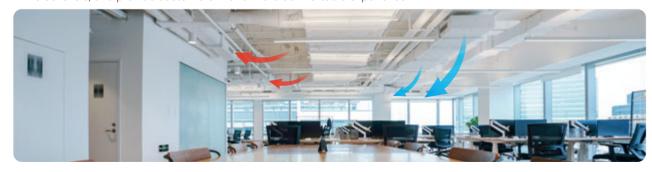


### High Efficiency and Energy Saving

- 1. The overall efficiency of the motor is doubled compared to that of traditional motors, and the average power consumption is only 50% to 70% of that of traditional AC motors.
- 2. Users can adjust the speed steplessly to further reduce the overall power consumption under the automatic operation mode
- 3. Users can also set the fan speed of different gears according to the actual indoor application needs, more independent operation.

### Comfortable and Safe

- 1. The thermostat achieves precise control of room temperature, adjusting it within a range of ±1 \( \text{M}, through PID calculations. \)
- 2. The motor eliminates the traditional air conditioning issue of fluctuating cold and hot air supply, creating a comfortable and quiet indoor environment by allowing linear, step-less adjustment of airflow from 30% to 100%.
- 3. With multiple speed adjustment combinations, the system can achieve rapid cooling, maintain quiet operation with low noise levels, and provide customers with a more comfortable experience.

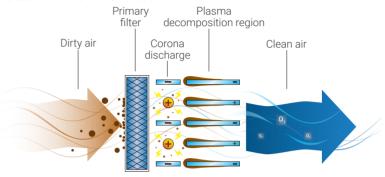


### **FCU Features**

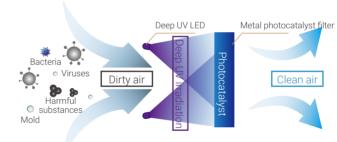
#### Indoor Air Quality Component (optional for concealed)

Nowadays, indoor air pollution is a serious issue. To address this, Holtop has developed a series of fan coil units, integrating the latest advanced technology and introducing the corresponding return air purification unit. These products are characterized by their ease of installation and standardized production. They can effectively filter air dust, PM2.5, and other pollutants, and also feature air sterilization functions.

High-efficiency electrostatic dust removal: effective adsorption and filtration of suspended particles in the air (such as PM2.5, etc.) as well as sterilization and disinfection.



Working principle: Through the specific wavelength light irradiation, activate the nano photocatalyst, generate electron - hole pairs, so that the photocatalyst and the surrounding H<sub>0</sub>O molecules, O<sup>2</sup> molecules, combined with the generation of hydroxyl radical OH. Through the hydroxyl radical OH layer by layer to lock the air of various harmful components, decomposition of harmful components of the molecular structure, inhibition the growth of bacteria and viruses active ability, it can achieve the purpose of sterilization, air purification, deodorization, anti-virus and elimination of air pollution.



Photocatalyst sterilization: Effectively kill bacteria and viruses in the air, and rapidly decompose gaseous pollutants or odors in the atmosphere.

Working principle: For air conditioning and ventilation system, it can effectively inhibit the microbial growth of air conditioning unit/fan coil, through UV-C band (254nm) light wave irradiation, it can guickly penetrate the DNA of bacteria and viruses and kill them. At the same time, through the interaction between UV and nano-catalytic materials in the air, it can effectively decompose formaldehyde, benzene and other toxic and harmful gases in the air, so as to purify the air and achieve the effect of sterilization and disinfection.

### **Available Accessories**







LCD Controller

Three Speed Switch

Motorized Three-Way Valve

Motorized Two-Way Valve

11 | Fan Coil Unit

### **Performance Parameter**

### AC Concealed Fan Coil Unit (three rows)

Model			HP-02	HP-03	HP-04	HP-05	HP-06	HP-08	HP-10	HP-12	HP-14
	ŀ	1	340	510	680	850	1020	1360	1700	2040	2380
Rated airflow (m³/h)	1	4	260	390	510	640	770	1020	1280	1530	1790
		-	170	260	340	430	510	680	850	1020	1190
Rated cooling capacity (W)	1	+	1800	2700	3600	4500	5400	7200	9000	10800	12600
Rated heating capacity (60°C water) (W)	ŀ	+	2700	4050	5400	6750	8100	10800	13500	16200	18900
Rated heating capacity (45°C water) (W)	ŀ	Н	1800	2700	3600	4500	5400	7200	9000	10800	12600
	12Pa	Н	36	50	60	74	93	130	147	183	221
Input power (W)	30Pa	Н	43	57	70	84	105	151	169	206	245
	50Pa	Н	48	64	81	97	114	169	204	243	291
	12Pa	Н	37	39	41	43	45	46	48	50	52
Noise (dB(A))	30Pa	Н	40	42	44	46	47	48	50	52	54
	50Pa	Н	42	44	46	47	49	50	52	54	56
	12Pa	Н	46	49	54	54	51	49	53	51	48
EER (W/W)	30Pa	Н	39	43	47	49	45	43	47	46	44
	50Pa	Н	35	39	41	43	42	38	40	40	38
	12Pa	Н	68	73	81	82	76	73	79	77	72
COP (W/W) 60°C	30Pa	Н	58	65	70	73	68	64	70	69	66
	50Pa	Н	53	59	61	64	63	58	60	60	57
	12Pa	Н	46	49	54	54	51	49	53	51	48
COP (W/W) 45°C	30Pa	Н	39	43	47	49	45	43	47	46	44
	50Pa	Н	35	39	41	43	42	38	40	40	38
Fon	Тур	oe .			Forwa	rd multi-bla	de centrifug	al double-in	let fan		
Fan	Qt	у	1	2	2	2	2	3	4	4	4
	Тур	oe .			S	ingle asyncl	nronous cap	pacitor moto	or		
Motor	Qt	у	1	1	1	1	1	2	2	2	2
Motor	Protection	n class			Pro	otection clas	ss IP20, Insi	ulation class	вВ		
	Power	supply				22	20V/1P/50H	Чz			
	Тур	oe .			Сорр	er tube with	n aluminum	fin ( louver	type)		
Heat exchanger	Chilled w	aterflow h)	318	475	628	813	999	1291	1601	1866	2167
neat excitatiget	Water pr drop (	essure kPa)	≤20	≤30	≤30	≤30	≤40	≤40	≤40	≤40 ≤40	
	Water inlet/ou pipe connecti					3/4"	Internal thr	read			
Gross weight (kg)	Without r plen		11	12.5	13.5	15	16.5	21.5	28	35	39
GIOSS WEIGHT (KG)	With ret plen		14.2	16.3	17.5	19.5	21.5	27.2	35	43	47.6
Condensate pipe connection						3/4*	External the	read			

- Cooling: Supply and return water temperature 7/12°C, Return air condition: Inlet air DB temperature 27°C, WB temperature 19.5°C.
   Heating: Supply water temperature 60°C, same water flow as cooling condition, Return air condition: Inlet air DB temperature 21°C.
   The airflow, cooling capacity, heating capacity, noise and other parameters in the table are all measured based on the unit without any accessories, if you increase the accessories (such as return air plenum, filters, etc.), the parameters will be changed.
   The airflow in the table is measured when the unit is running in dry state and the DB temperature is 25°C, the noise in the table is measured when the unit is in a fully anechoic room with the background noise of 16.5dB(A).
   Specifications and parameters are subject to change without prior notice due to product improvement, please refer to the nameplate of the unit.

### **Performance Parameter**

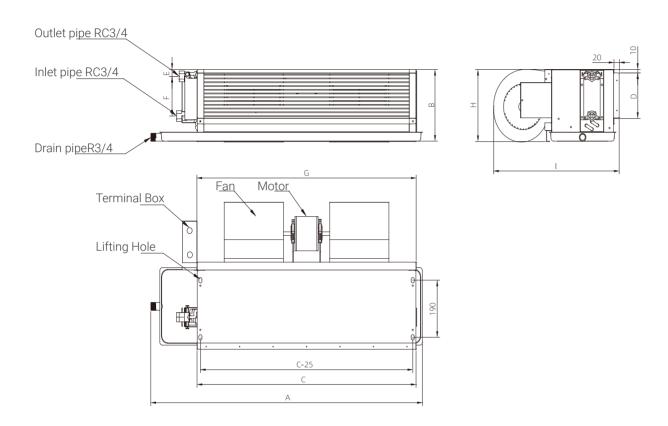
### DC Brushless Concealed Fan Coil Unit (three rows)

Model			HP-02	HP-03	HP-04	HP-05	HP-06	HP-08	HP-10	HP-12	HP-14
	H	1	340	510	680	850	1020	1360	1700	2040	2380
Rated airflow (m³/h)	N	1	260	390	510	640	770	1020	1280	1530	1790
	l	-	170	260	340	430	510	680	850	1020	1190
Rated cooling capacity (W)	ŀ	1	1800	2700	3600	4500	5400	7200	9000	10800	1260
Rated heating capacity (60°C water) (W)	ŀ	1	2700	4050	5400	6750	8100	10800	13500	16200	1890
Rated heating capacity (45°C water) (W)	ŀ	1	1800	2700	3600	4500	5400	7200	9000	10800	1260
	12Pa	Н	22	30	36	44	56	78	88	114	139
Input power (W)	30Pa	Н	26	34	42	51	65	91	101	140	166
	50Pa	Н	29	40	49	61	80	101	125	173	208
	12Pa	Н	37	39	41	43	45	46	48	50	52
Noise (dB(A))	30Pa	Н	40	42	44	46	47	48	50	52	54
	50Pa	Н	42	44	46	47	49	50	52	54	56
	12Pa	Н	71	77	84	86	77	75	81	76	70
EER (W/W)	30Pa	Н	61	69	74	76	69	66	73	65	61
	50Pa	Н	56	60	64	65	58	60	61	54	51
	12Pa	Н	106	115	126	128	116	112	122	115	106
COP (W/W) 60°C	30Pa	Н	92	103	111	113	103	99	109	97	92
	50Pa	Н	83	90	97	97	86	91	91	81	76
	12Pa	Н	71	77	84	86	77	75	81	76	70
COP (W/W) 45°C	30Pa	Н	61	69	74	76	69	66	73	65	61
	50Pa	Н	56	60	64	65	58	60	61	54	51
	Тур	e			Forwa	rd multi-blad	de centrifug	al double-in	let fan		
Fan	Qt	/	1	2	2	2	2	3	4	4	4
	Тур	e			Si	ngle asynch	ronous cap	acitor moto	or		
Mater	Qt	/	1	1	1	1	1	2	2	2	2
Motor	Protectio	n class			Pro	tection clas	ss IP20, Insu	lation class	s B		
	Power s	upply				22	20V/1P/50H	Iz			
	Тур	e			Сорр	er tube with	aluminum	fin ( louver t	type)		
Heat exchanger	Chilled wa (kg/		318	475	628	780	938	1250	1561	1866	2167
neat exchanger	Water pr drop (l	essure «Pa)	≤20	≤30	≤30	≤30	≤40	≤40	≤40	≤40	≤50
	Water inlet/outl					3/4"	Internal thr	ead			
Gross weight (kg)	Without re		11	12.5	13.5	15	16.5	21.5	28	35	39
GIOSS WEIGHT (KG)	With reti		14.2	16.3	17.5	19.5	21.5	27.2	35	43	47.6
Condensate pipe connec	tion					3/4*	External thr	ead			

Cooling: Supply and return water temperature 7/12°C, Return air condition: Inlet air DB temperature 27°C, WB temperature 19.5°C.
 Heating: Supply water temperature 60°C, same water flow as cooling condition, Return air condition: Inlet air DB temperature 21°C.
 The airflow, cooling capacity, heating capacity, noise and other parameters in the table are all measured based on the unit without any accessories, if you increase the accessories (such as return air plenum, filters, etc.), the parameters will be changed.
 The airflow in the table is measured when the unit is running in dry state and the DB temperature is 25°C, the noise in the table is measured when the unit is in a fully anechoic room with the background noise of 16.5dB(A).
 Specifications and parameters are subject to change without prior notice due to product improvement, please refer to the nameplate of the unit.

## **Fan Coil Unit Dimension**

AC/DC Brushless Concealed Fan Coil Unit (three rows)

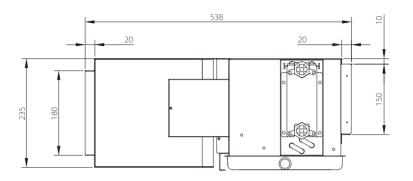


UOM: mm

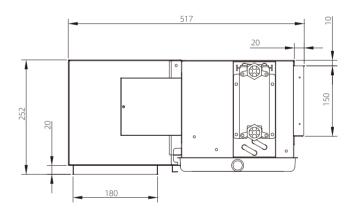
Model	А		С	D				Н		Motor Qty	Fan Qty
HP-02	760	235	480	150	23	132	480	228	470	1	1
HP-03	860	235	610	150	23	132	610	228	470	1	2
HP-04	960	235	680	150	23	132	680	228	470	1	2
HP-05	1060	235	800	150	23	132	800	228	470	1	2
HP-06	1160	235	920	150	23	132	920	228	470	1	2
HP-08	1360	235	1100	150	23	132	1100	228	470	2	3
HP-10	1660	235	1410	150	23	132	1410	228	470	2	4
HP-12	1860	235	1610	150	23	132	1610	228	470	2	4
HP-14	2060	235	1810	150	23	132	1810	228	470	2	4

## **Performance Parameter**

Side view of back return air plenum



Side view of down return air plenum



UOM: mm

Model	HP-02	HP-03	HP-04	HP-05	HP-06	HP-08	HP-10	HP-12	HP-14
Return air plenum length	485	615	685	805	925	1105	1415	1615	1815
Return air vent length	445	575	645	765	885	1065	1375	1575	1775

### Performance Parameter

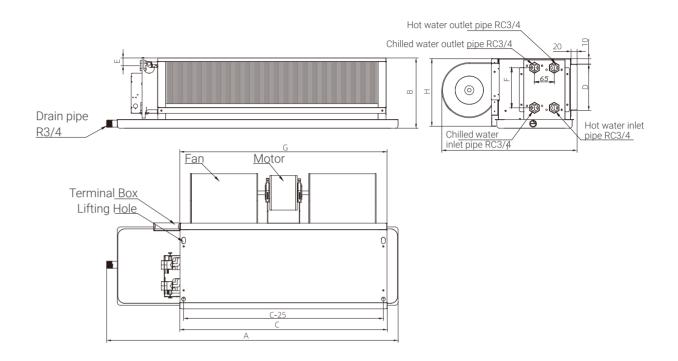
### AC Brushless Concealed Fan Coil Unit (Four pipes 3+1)

Model			HP-02	HP-03	HP-04	HP-05	HP-06	HP-08	HP-10	HP-12	HP-14
			240	F10	600	050	1020	1360	1700	2040	2200
D-+d:		1	340	510	680	850	1020	1360	1700	2040	2380
Rated airflow (m³/h)		4	260	390	510	640	770	1020	1280	1530	1790
		-	170	260	340	430	510	680	850	1020	1190
Rated cooling capacity (W)		1	1800	2700	3600	4500	5400	7200	9000	10800	12600
Rated heating capacity (60°C water) (W)		+	1210	1820	2430	3030	3650	4860	6070	7290	8500
Rated heating capacity (45°C water) (W)		1	810	1210	1620	2020	2430	3240	4050	4860	5670
4.0	12Pa	H	36	50	60	74	93	130	147	183	221
Input power (W)	30Pa	H	43	57	70	84	105	151	169	206	245
	50Pa	H 	48	64	81	97	114	169	204	243	291
	12Pa	H	37	39	41	43	45	46	48	50	52
Noise (dB(A))	30Pa	H 	40	42	44	46	47	48	50	52	54
	50Pa	H 	42	44	46	47	49	50	52	54	56
	12Pa	Н	46	49	54	54	51	49	53	51	48
EER (W/W)	30Pa	Н	39	43	47	49	45	43	47	46	44
	50Pa	Н	35	39	41	43	42	38	40	40	38
	12Pa	Н	33	35	39	39	37	36	39	38	36
COP (W/W) 60°C	30Pa	Н	27	31	34	35	33	31	34	34	33
	50Pa	Н	25	28	29	30	31	28	29	29	28
	12Pa	Н	22	23	26	26	25	23	26	25	24
COP (W/W) 45°C	30Pa	Н	18	20	22	23	22	20	23	22	22
	50Pa	Н	16	18	19	20	20	18	19	19	18
F	Тур	ре			Forwa	rd multi-bla	de centrifug	al double-in	let fan		
Fan	Qt	у	1	2	2	2	2	3	4	4	4
	Тур	oe .			S	ingle asyncl	nronous cap	pacitor moto	or		
	Qt	у	1	1	1	1	1	2	2	2	2
Motor	Protectio	ction class IP20, Insulation class B									
	Powers	wer supply 220V1P/50Hz									
	Тур	ре			Сорр	er tube with	n aluminum	fin ( louver	type)		
Heat exchanger	Water inle					3/4'	' Internal thr	read			
Condensate pipe connec		3/4*External thread									

- Cooling: Supply and return water temperature 7/12°C, Return air condition: Inlet air DB temperature 27°C, WB temperature 19.5°C.
   Heating: Supply water temperature 60°C, same water flow as cooling condition, Return air condition: Inlet air DB temperature 21°C.
   The airflow, cooling capacity, heating capacity, noise and other parameters in the table are all measured based on the unit without any accessories, if you increase the accessories (such as return air plenum, filters, etc.), the parameters will be changed.
   The airflow in the table is measured when the unit is running in dry state and the DB temperature is 25°C, the noise in the table is measured when the unit is in a fully anechoic room with the background noise of 16.50B(A).
   Specifications and parameters are cultivated to change without the c
- 5. Specifications and parameters are subject to change without prior notice due to product improvement, please refer to the nameplate of the unit.

## **Fan Coil Unit Dimension**

### AC Concealed Fan Coil Unit (Four pipes)



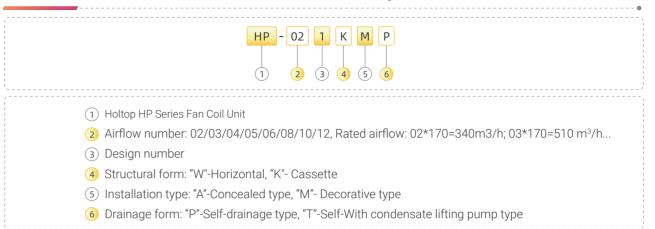
UOM: mm

Model	А	В	С	D	E	F	G	Н	I	Motor Qty	Fan Qty
HP-02	760	235	480	150	23	132	480	228	470	1	1
HP-03	860	235	610	150	23	132	610	228	470	1	2
HP-04	960	235	680	150	23	132	680	228	470	1	2
HP-05	1060	235	800	150	23	132	800	228	470	1	2
HP-06	1160	235	920	150	23	132	920	228	470	1	2
HP-08	1360	235	1100	150	23	132	1100	228	470	2	3
HP-10	1660	235	1410	150	23	132	1410	228	470	2	4
HP-12	1860	235	1610	150	23	132	1610	228	470	2	4
HP-14	2060	235	1810	150	23	132	1810	228	470	2	4

Note: The dimensions of the four pipe unit may not be consistent with the above dimensions table, please refer to the real equipment.



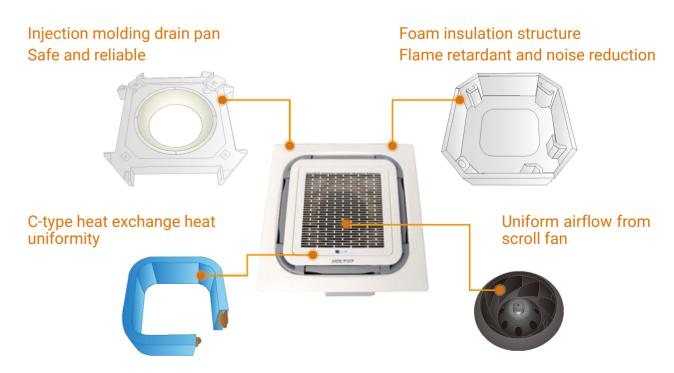
## **Cassette Fan Coil Unit Model Description**



#### Cassette Fan Coil Unit

This series of fan coil unit using high-quality ABS panel, with arc rounded corners, 3D lattice decorative overall appearance of elegant and generous, optional condensate drainage pump to greatly reduce the installation space.

- 1. Convenient installation and maintenance, no need to install separate air inlet and outlet, saving cumbersome duct connection and insulation work, panel and unit bayonet connection for maintenance.
- 2. Uniform air supply, four-side air outlet design, reduce indoor supply air resistance, easier to quickly reach the air to every corner, to ensure uniform temperature in the room.
- 3. Super heat exchanger, using C-type high-efficiency heat exchanger effectively to improve the uniformity of the air ducts and piping system, making the air effect more balanced.
- 4. Ultra-low noise, using large-diameter scroll centrifugal fan with high-density acoustic insulation foam to greatly reduce



## **Performance Parameter**

### Gravity drainage type

Model			HP-02	HP-03	HP-04	HP-05	HP-06	HP-08	HP-10	HP-12
	Н		340	510	680	850	1020	1360	1700	2040
Rated airflow (m³/h)	М		260	390	510	640	770	1020	1280	1530
	L		170	260	340	430	510	680	850	1020
Rated cooling capacity (W)	Н		1800	2700	3600	4500	5400	7200	9000	10800
Rated heating capacity (60°C water) (W)	Н		2700	4050	5400	6750	8100	10800	13500	16200
Rated heating capacity (45°C water) (W)	Н		1800	2700	3600	4500	5400	7200	9000	10800
Input power (W)	Low static pressure	Н	36	50	60	74	93	130	147	183
Noise (dB(A))	Low static pressure	Н	37	39	41	43	45	46	48	50
EER (W/W)	Low static pressure	Н	46	49	54	54	51	49	53	51
COP (W/W) 60°C	Low static pressure	Н	68	73	81	82	76	73	79	77
COP (W/W) 45°C	Low static pressure	Н	46	49	54	54	51	49	53	51
	Тур	е				Centrifu	gal wheel			
Fan	Qty	/	1	1	1	1	1	1	1	1
	Тур	е			As	synchronous	capacitor mo	tor		
Motor	Qty	/	1	1	1	1	1	1	1	1
	Protection	n class			Protec	tion class IP2	0, Insulation	class B		
	Power s	upply				220V/1	P/50Hz			
	Тур	e			Copper t	ube with alun	ninum fin ( lo	uver type)		
Heat exchanger	Chilled wa		344	464	636	774	963	1204	1565	1857
	Water pre drop (k		≤30	≤30	≤30	≤30	≤40	≤40	≤40	≤40
	Water inle					3/4" Inter	nal thread			
Gross weight (kg)			20	20	20	27.5	28	28	35.5	36.5
Condensate pipe connection		ф30								

- Cooling: Supply and return water temperature 7/12°C Return air condition: Inlet air DB temperature 27°C, WB temperature 19.5°C.
   Heating: Water supply temperature 60°C, the same water flow and cooling condition. Return air condition: Inlet air DB temperature 21°C.
   The airflow in the table is the airflow when the outlet static pressure is 0Pa as well as the unit is running in dry state and the DB temperature is 25°C.
   Specifications and parameters are subject to change without prior notice due to product improvement, please refer to the nameplate of the unit.

## **Performance Parameter**

### Self-contained condensate drainage pump type

Model			HP-02	HP-03	HP-04	HP-05	HP-06	HP-08	HP-10	HP-12
	Н		340	510	680	850	1020	1360	1700	2040
Rated airflow (m³/h)	М		260	390	510	640	770	1020	1280	1530
	L		170	260	340	430	510	680	850	1020
Rated cooling capacity (W)	Н		1800	2700	3600	4500	5400	7200	9000	10800
Rated heating capacity (60°C water) (W)	Н		2700	4050	5400	6750	8100	10800	13500	16200
Rated heating capacity (45°C water) (W)	Н		1800	2700	3600	4500	5400	7200	9000	10800
Input power (W)	Low static pressure	Н	36	50	60	74	93	130	147	183
Noise (dB(A))	Low static pressure	Н	37	39	41	43	45	46	48	50
EER (W/W)	Low static pressure	Н	46	49	54	54	51	49	53	51
COP (W/W) 60°C	Low static pressure	Н	68	73	81	82	76	73	79	77
COP (W/W) 45°C	Low static pressure	Н	46	49	54	54	51	49	53	51
F	Тур	e				Centrifu	gal wheel			
Fan	Qty	,	1	1	1	1	1	1	1	1
M-4	Тур	e			As	synchronous	capacitor mo	tor		
Motor	Qty	,	1	1	1	1	1	1	1	1
	Protectio	n class			Protec	tion class IP2	20, Insulation	class B		
	Power s	upply				220V/1	P/50Hz			
	Тур	e			Copper to	ube with alun	ninum fin ( lo	uver type)		
Heat exchanger	Chilled wa		344	464	636	774	963	1204	1565	1857
	Water pre drop (k	essure (Pa)	≤30	≤30	≤30	≤30	≤40	≤40	≤40	≤40
	Water inle					3/4" Inter	nal thread			
Gross weight (kg)			20	20	20	27.5	28	28	35.5	36.5
Condensate pipe connect	ction					Φ	30			
Lifting pump	Pump head (m) 1.2									

- 1. Cooling: Supply and return water temperature 7/12°C Return air condition: Inlet air DB temperature 27°C, WB temperature 19.5°C.

  2. Heating: Water supply temperature 60°C, the same water flow and cooling condition. Return air condition: Inlet air DB temperature 21°C.

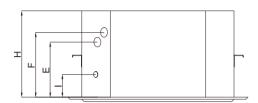
  3. The airflow in the table is the airflow when the outlet static pressure is 0Pa as well as the unit is running in dry state and the DB temperature is 25°C.

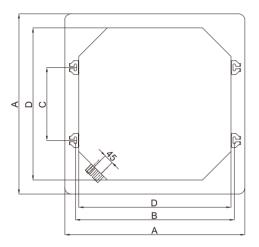
  4. Condensate lifting pump type with remote control.
- 5. Specifications and parameters are subject to change without prior notice due to product improvement, please refer to the nameplate of the unit.

21 | Fan Coil Unit Fan Coil Unit | 22

## Fan Coil Unit Dimension

### Gravity drainage type



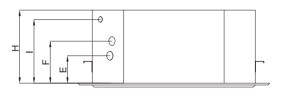


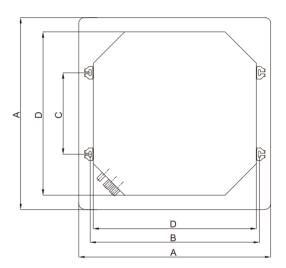
UOM: mm

Model	HP-021KMP	HP-031KMP	HP-041KMP	HP-051KMP	HP-061KMP	HP-081KMP	HP-101KMP HP-121KN		
Drawing board size A		680			835		9(	60	
Boom center distance BxC		615×425			740×340		865×415		
Dimension D		585			710	835			
Dimension H		400			400	400			
Inlet pipe height E		240			255	250			
Outlet pipe height F		290			300	195			
Condensate pipe height I		115			105	105			

## **Fan Coil Unit Dimension**

Self-contained condensate drainage pump type cassette fan coil unit





UOM: mm

Model	HP-021KMT	HP-031KMT	HP-041KMT	HP-051KMT	HP-061KMT	HP-081KMT	HP-101KMT	HP-121KMT			
Drawing board size A		680			835		90	50			
Boom center distance BxC		615×425			740×340		865×415				
Dimension D		585			710	835					
Dimension H		250			290	290					
Inlet pipe height E		90			145	140					
Outlet pipe height F		138			190	185					
Condensate pipe height I		212			242	242					

# **Variable Working Condition Correction Table**

### Medium and low speed - cooling performance correction coefficient

Мс	odel	HP-02	HP-03	HP-04	HP-05	HP-06	HP-08	HP-10	HP-12	HP-14
Medium speed	Total heat	0.87	0.91	0.82	0.81	0.83	0.83	0.78	0.80	0.78
Wediairi Speed	Sensible heat	0.85	0.88	0.80	0.79	0.81	0.81	0.76	0.78	0.85
Lawrenced	Total heat	0.69	0.69	0.60	0.58	0.57	0.58	0.57	0.59	0.52
Low speed	Sensible heat	0.65	0.65	0.56	0.55	0.53	0.55	0.54	0.56	0.50

### Medium and low speed - heating performance correction coefficient

Model	HP-02	HP-03	HP-04	HP-05	HP-06	HP-08	HP-10	HP-12	HP-14
Medium speed	0.83	0.86	0.77	0.77	0.79	0.78	0.74	0.76	0.74
Low speed	0.65	0.65	0.56	0.55	0.53	0.55	0.54	0.56	0.50

#### Cooling performance correction coefficient

Inlet water temperature Inlet air temperature	40	45	50	55	60	65	70
16	0.62	0.75	0.87	1	1.13	1.26	1.39
17	0.59	0.72	0.85	0.98	1.1	1.23	1.36
18	0.57	0.69	0.82	0.95	1.08	1.21	1.33
19	0.54	0.67	0.8	0.92	1.05	1.18	1.31
20	0.51	0.64	0.77	0.9	1.03	1.16	1.28
21	0.49	0.62	0.75	0.87	1	1.13	1.26
22	0.46	0.59	0.72	0.85	0.98	1.1	1.23
23	0.44	0.57	0.69	0.82	0.95	1.08	1.21
24	0.41	0.54	0.67	0.8	0.92	1.05	1.18

#### Heating performance correction coefficient

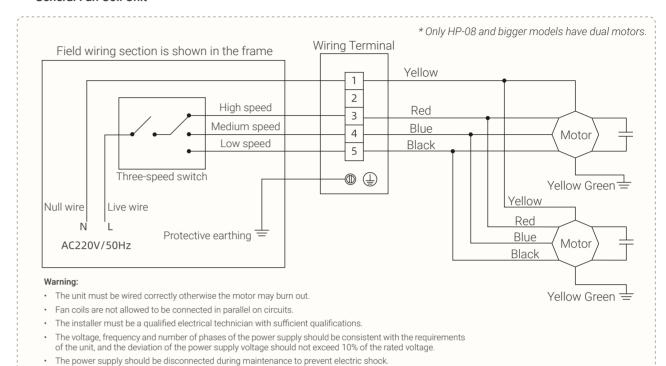
Inlet water temperature Inlet air temperature	5	6	7	8	9	10
22	0.85	0.76	0.66	0.57	0.49	0.4
23	0.92	0.83	0.74	0.65	0.56	0.47
24	0.98	0.89	0.8	0.71	0.62	0.53
25	1.06	0.97	0.88	0.79	0.7	0.61
26	1.14	1.05	0.96	0.87	0.78	0.69
27	1.21	1.12	1	0.94	0.85	0.76
28	1.27	1.18	1.09	0.99	0.91	0.82

Note: The cooling capacity corresponding to the above correction coefficient is tested under the conditions of inlet air DB temperature of 27°C, WB temperature of 19.5°C, inlet water temperature of 7°C and outlet water temperature of 12°C.

The heating capacity corresponding to the above correction coefficient is tested under the conditions of inlet air DB temperature 21°C, inlet water temperature 60°C and outlet water

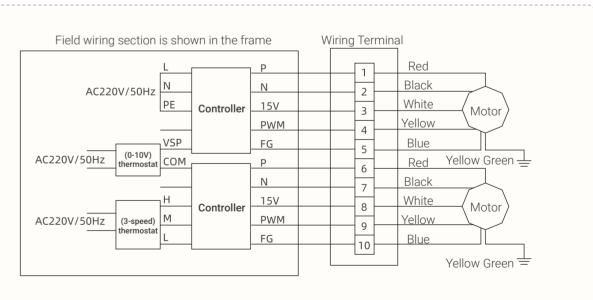
### **Electrical Schematic**

#### General Fan Coil Unit



### DC Brushless Motor Fan Coil Unit

· Controller and three-speed switch need to be ordered separately.



- The unit must be wired correctly otherwise the motor may burn out.
- Fan coils are not allowed to be connected in parallel on circuits.
- The installer must be a qualified electrical technician with sufficient qualifications.
- The voltage, frequency and number of phases of the power supply should be consistent with the requirements of the unit, and the deviation of the power supply voltage should not exceed 10% of the rated voltage.
- · The power supply should be disconnected during maintenance to prevent electric shock.
- Controller and three-speed switch need to be ordered separately.

### Installation and Maintenance Instructions

#### Unit installation

- During the process of handling and lifting, relevant safety regulations should be followed. The unit should not be moved by hand with the impeller or volute to avoid personal injury or equipment damage.
- · Pay attention to keep all parts of the unit intact and prevent foreign matter from entering into the volute or cooling/heating coil.
- The main body of the unit must be set horizontally, and the drain pipe must maintain sufficient slope, otherwise it will affect the condensate drainage and lead to water leakage.
- · The unit can only bear its own weight, and cannot bear other external forces such as water pipes, and the installation position should leave enough space for maintenance.
- · The return air outlet should be equipped with a filter to prevent dust from blocking the heat exchanger fins and affecting the heat exchange effect.

#### Piping configuration

- The water pipes should be connected from the bottom to the top, and the inlet and outlet pipes should be flexibly connected, and do not exert too much force during operation.
- Inlet and outlet pipes, condensate pipes and valves should be strictly anti-dew construction. At the same time, the insulation material. should be carefully end processing, so as to avoid condensate penetration into the interior of the insulation material.

### Electrical wiring

- Power supply: 220V±10%, 50HZ.
- · When wiring the unit, please follow the electrical schematic diagram strictly, running the unit in the wrong wiring state will damage the
- · It is strictly prohibited for multiple units to share a switch or connect any two of the three high, medium and low gears to the same power line, otherwise the following situations will occur:
- · A. Generate internal circuit current, the motor temperature rises and the load increases, thus burning the motor.
- B. When a motor burns, then burn other parallel motors.
- C. Motor speed is not normal.

#### Water supply requirements

- · The chilled water inlet temperature of the unit in summer should not be lower than 5°C, and the hot water inlet temperature in winter should not be higher than 80°C, and the water quality is required to be clean and softened.
- · It is forbidden to use of steam and hot water above 85°C, otherwise the supply air temperature is too high, which will lead to deformation of the supply air grid or other failure or hazards.
- · If the fan coil unit is stopped during system operation in summer, the water circulation should stop automatically, otherwise condensation may form on the surface of the unit.
- · During the design, electric valves and temperature control switches can be interlocked, or chilled water bypass can be used. Otherwise, the water inlet valve can only be manually closed to avoid it. The maximum water flow rate of each model shall not exceed the sample data range, and the water quality is required to be clean and softened.

#### Precautions

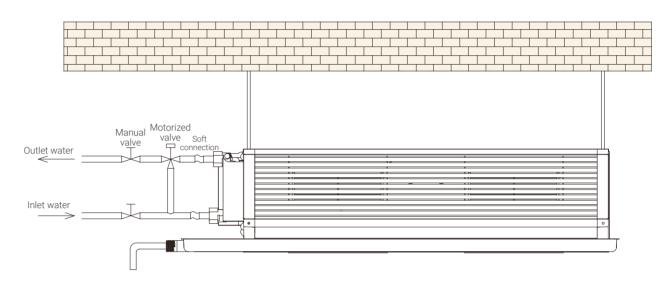
- The applicable working condition of the unit is -30°C~65°C, and the altitude does not exceed 4000 meters.
- · Before the first operation of the unit and the conversion between heating and cooling, it is necessary to open the vent valve to exhaust the air in the pipeline, otherwise it will affect the heat transfer effect.
- The shell of the cassette FCU is spray plastic parts, do not use thinner or gasoline for cleaning.
- · When the unit starts, it is best to start from the high speed and then switch to medium or low speed.
- · When the unit is not used for a long time, please cut off the power supply for safety reasons, and it is recommended to test the insulation resistance before operation when it is used again.
- · It is prohibited to modify the unit by yourself, otherwise the failure, electric shock, fire and other consequences will be responsible for vourself.
- · When the above working conditions are exceeded, the unit may condense, at this time the water temperature should be increased or the water volume should be reduced.

#### Use and maintenance

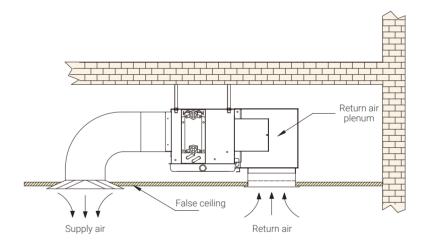
- · The cooling/heating coil and filter should be cleaned regularly to facilitate the smoothness of the air path and ensure the efficiency of heat exchange.
- · The motor bearing adopts fully enclosed ball bearing, no need to add lubricating oil.
- When the unit is out of service for a long time, the coil should be filled with water to reduce the corrosion of the pipeline.
- · During shutdown or installation and commissioning in winter, the water inside the coil should be drained or other anti-freezing measures should be taken to prevent the pipeline from freezing and cracking.
- · Before cooling operation in summer, please clean the inside of the drain tray to confirm whether it needs to be repaired, and the drain outlet needs to be cleaned before cooling operation and in the cooling season.
- · Please check and clean the motor and fan impeller regularly, and check the mounting bolts and nuts of the motor regularly to check whether they are loose.
- · When the unit fails, it should be repaired by professionals.

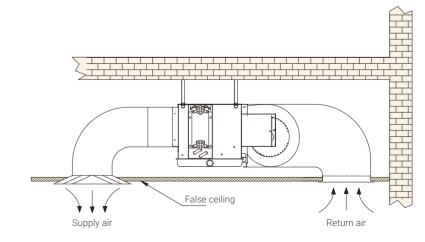
## **Installation Schematic**

#### General Fan Coil Unit



#### Air duct installation





## **Project Reference**



- Baixiang County Central Hospital Phase II
- · Zhengding New Magnetic Office Building
- · State Grid Ningxia Power Supply Operation
- · and Maintenance Centre
- · Lund CDC Centre
- · Taoxiang Lake Hilton Hotel
- · Gannan Health Care College Canteen
- · Yunnan Second Infectious Disease Hospital
- · Dingbian County Xinhua Bookstore
- · Luoyang Fuxing School

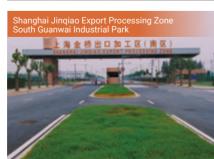
- · Fever Clinic of First Affiliated Hospital of
- Henan Senyuan Electric Vehicle Welding
- · Zhongyuan College of Science and
- · Xuchang Campus
- · South China Optoelectronics Phase I
- · Zhuzhou Air Development 3302 Factory

- Workshop

- · Yongan General Hospital
  - · Jiangsu Jiangiu Hi-Tech Group · Hefei Financial Plaza

- · ZTE Communication Base







· China Postal Savings Bank Co.

· Zhao County People's Hospital

· Shanghai Normal University Integrated

· Respiratory Ward Building of Langfang

· Development and Modern Service Centre

• Suzhou Tongqiao District Culture and Art





## **Project Reference**







- · Huairou Space Science Payload Assembly and Test Laboratory Building
- · Changdu County People's Hospital
- · Tibet Airlines Chengdu Base
- · Shandong Guohua Building
- · Haitian Quantum Office Building
- · Yinchuan New Reading Sea Xinlian · China Construction Mansion
- · 3D Communication Technology Park
- Xixi International
- · Shandong Shui Fa Building
- · Huaxin Mansion
- · Xicheng Mansion
- · Yanji Grade IV Hot Spring Hotel
- · Landmark International Plaza
- Guiyang South Park Zhigu · Nanchang Huazhang Tiandi

- · Urumgi Rail Transit Headquarters Base Control Center Project
- · Zhuzhou Information Port
- · Beijing Institute of Life Sciences Expansion
- · Wangfujing Group Office Building
- · Longfei Building
- · Changsha Hui Jing Development Global
- · State-owned Assets Building
- Minjiang College Innovation and Entrepreneurship Building
- · Guangdong-Macao Cooperation Traditional Chinese Medicine Science and Technology Industrial Park
- · Hilton Garden Inn Guangzhou
- · Daqing Oilfield Informatization Production Command Center
- · Zhong'an Chuanggu
- · Shenzhen CCB Building

- · Shenzhen COFCO Cloudview
- · Qingdao Center for International Exchange and Cooperation (QCIEC)
- · Oriental International New Town Hotel
- · Sanya Haitang Bay
- · Vienna Hotel
- · Beijing Baoneng Mansion
- National Network Security Talent and Innovation Base
- Wuhan Science and Technology Industrial Park Project Equipment R&D Building
- Guanggu Science and Technology Building
- · Zhongguancun Dongsheng International Venture Park
- · Guiyang Shengshan International Hotel
- · Excellence Qianhai Financial Center II
- · Hangzhou Ideal City
- · Hanyu Financial Business Center

